



The Window Frame Experts!

# Product Directions

## Quick Repair Kit - XL

### PRODUCT APPLICATION

1. Clean and dry all vinyl surfaces before applying 'Liquid PVC.'
- 2a. For an overlay of damage, cut vinyl patch material 2" longer than damaged area. Overlap material 1" on each side of the break. (see Fig. 1) *This is the required method for any and all nailing flange repairs.*
- 2b. For an inlay of damage, cut vinyl frame damage square on all sides and trim vinyl patch material for a snug and flush fit into hole in vinyl frame. Recommended using excess hard stock material as supportive backing inside of window frame.
3. Apply 'Liquid PVC' liberally to both the window frame and the vinyl patch material. (see Fig. 2)
4. Hold repair in place for at least 30 seconds. If needed, clamp the PVC material to the window frame until weld holds. Colder temperatures will take longer to dry.
5. Place a bead of 'Liquid PVC' around all edges to ensure a weather tight seal. (see Fig. 3)
6. For product tutorials with regards to specific repair situations, please visit [vinyldoc.com](http://vinyldoc.com).



Figure 1



Figure 2



Figure 3

### CAP REMOVAL AND OPENING

1. Remove red cap, nozzle and red spacing ring. (see Fig. 4a and 4b)
2. Discard red spacing ring.
3. Screw and tighten red cap and nozzle to break the seal on the top of tube. (see Fig. 5)
4. Remove cap to check that the aluminum seal has been punctured and liquid can flow free. (see Fig. 6)
5. If seal has been properly punctured, screw red cap and nozzle back on and the tube is ready for use.



Figure 4a



Figure 4b



Figure 5



Figure 6